

What How Draw Code 1000

CIGARETTE FORMULA USAGES

BRAND CODE / QUANTITY : 0500 1,000.000 CIGARETTES  
 DESCRIPTION : PARLIAMENT 100 REGULAR (& LIGHTS) CHARCOAL SP  
 LOCATION : STOCKTON STREET  
 VERSION TYPE : PRELIMINARY SPEC.  
 COUNTRY : STANDARD PRODUCTION  
 I.S. FORMULA CODES :

TIME: 16:38:32  
 DATE: 8/03/89  
 PAGE: 3

EFFECTIVE DATES : CIGT: 08/04/89 WEIGHT: 08/04/89 INNER FILTER: 08/04/89 OUTER FIN. COMB. FILTER: 08/04/89

ITEM CLASS	CODE	DESCRIPTION	AMOUNT	UNITS	AMOUNT	UNITS
<u>CIGARETTE MATERIALS</u>						
TIPPING PAPER :	11-673-A	72MM X 2700M WHT SGL UNC/PREPRINTED	13.5000000	METERS	.0050000	BOBBINS
TIPPING ADHESIVE :	62-050-A	FINDLEY 355-381-01 PVA	11.1822000	GRAMS	.0246525	LBS.
CIGARETTE PAPER :	10-021-A	27.25MM X 6500M 50CU/0.6%(K/D110-6/E751)	69.5000000	METERS	.0106923	BOBBINS
INK :	60-915-A	MARLBORO BLACK #37077(MK 9/MK 10/PROTOS)				
	60-906-A	MARLBORO BLACK #1-376 (MARK 8)				
SEAM ADHESIVE :	61-210-A	NATIONAL 25-1088 PVA				
CUT FILLER :	A0500	PARLIAMENT CHARCOAL SP	1.8546919	LBS. AT 13.10 %	1.8315083	LBS-12 %

<u>INSIDE FILTER ROD MATERIALS</u>		8 UP 80.0 MM RODS				
PLASTICIZER :	05-800-A	TRIACETIN PZ	3.3367500	GRAMS	.0073563	LBS.
ADDITIVE :	05-866-A	MF-2C CARBON (18%) 12 X 30 (18% MOIST.)	67.5000000	GRAMS	.1488120	LBS.
FILTER TOW :	05-555-E	FT-555 #10(EASTMAN)	48.3385000	GRAMS	.1065682	LBS.
	05-555-C	FT-555 #10(CELANESE)	48.3385000	GRAMS	.1065682	LBS.
PLUG WRAP :	06-127-A	26.0MM X 7000M KC 650/EC 748	10.0000000	METERS	.0014286	BOBBINS
LAP ADHESIVE :	61-428-A	FULLER HM 8229CH	.2800000	GRAMS	.0006173	LBS.

<u>OUTSIDE FILTER ROD MATERIALS</u>		6 UP 90.0 MM RODS				
PLASTICIZER :	05-800-A	TRIACETIN PZ	8.0320002	GRAMS	.0177075	LBS.
FILTER TOW :	05-107-E	FT-107 #10(EASTMAN)	89.4890000	GRAMS	.1972895	LBS.
	05-107-C	FT-107 #10(CELANESE)	89.4890000	GRAMS	.1972895	LBS.
PLUG WRAP :	06-127-A	26.0MM X 7000M KC 650/EC 748	15.0000000	METERS	.0021429	BOBBINS
ANCHOR ADHESIVE :	61-425-A	UPACO 6732-0 PVA	.6578940	GRAMS	.0014504	LBS.
LAP ADHESIVE :	61-428-A	FULLER HM 8229CH	.4200000	GRAMS	.0009259	LBS.

<u>FINISHED COMBINED ROD MATERIALS</u>		4 UP 120.0 MM RODS				
MOUTHPIECE PAPER :	06-816-A	26.25MM X 2225M MOUTHPIECE PAPER (HPP)	30.0000000	METERS	.0134831	BOBBINS
ANCHOR ADH.	61-428-A	FULLER HM 8229CH	1.3157880	GRAMS	.0029008	LBS.
LAP ADH.	61-428-A	FULLER HM 8229CH	.8400000	GRAMS	.0018519	LBS.

CIGT. DESCRIPTIVE CODE :	0500 08/04/89	STANDARD PRODUCTION	STOCKTON STREET	PRELIMINARY SPEC.	PARLIAMENT 100 REGULAR (& LIGHTS) CHARCO
BASIC WEIGHT CODE :	0500 08/04/89	STANDARD PRODUCTION	STOCKTON STREET	PRELIMINARY SPEC.	PARLIAMENT CHARCOAL SP
INNER FILTER CODE :	0500 08/04/89	STANDARD PRODUCTION	STOCKTON STREET	PRELIMINARY SPEC.	PARLIAMENT 100 (& LIGHTS) CHARCOAL S P
OUTER FILTER CODE :	0500 08/04/89	STANDARD PRODUCTION	STOCKTON STREET	PRELIMINARY SPEC.	PARLIAMENT 100 (& LIGHTS) CHARCOAL S P
FINISHED COMB. FILTER :	0500 08/04/89	STANDARD PRODUCTION	STOCKTON STREET	PRELIMINARY SPEC.	PARLIAMENT 100 (& LIGHTS) CHARCOAL S P

2074898159

## CIGARETTE FORMULA USAGES

BRAND CODE / QUANTITY : 0500 1,000.000 CIGARETTES  
 DESCRIPTION : PARLIAMENT 100 REGULAR (& LIGHTS) CHARCOAL SP  
 LOCATION : STOCKTON STREET  
 VERSION TYPE :  
 COUNTRY : STANDARD PRODUCTION  
 I.S. FORMULA CODES :

TIME: 15:55:09

DATE: 8/03/89

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EFFECTIVE DATES : CIGT: 07/17/89 WEIGHT: 09/19/88 INNER FILTER: 09/26/88 OUTER FIN. COMB. FILTER: 09/26/88

ITEM CLASS	CODE	DESCRIPTION	AMOUNT	UNITS	AMOUNT	UNITS
<u>CIGARETTE MATERIALS</u>						
TIPPING PAPER :	11-673-A	72MM X 2700M WHT SGL UNC/PREPRINTED	13.5000000	METERS	.0050000	BOBBINS
TIPPING ADHESIVE :	62-050-A	FINDLEY 355-381-01 PVA	11.1822000	GRAMS	.0246525	LBS.
CIGARETTE PAPER :	10-021-A	27.25MM X 6500M 50CU/0.6%(K/DI10-6/E751)	69.5000000	METERS	.0106923	BOBBINS
INK :	60-915-A	MARLBORO BLACK #37077(MK 9/MK 10/PROTOS)				
	60-906-A	MARLBORO BLACK #1-376 (MARK 8)				
SEAM ADHESIVE :	61-210-A	NATIONAL 25-1088 PVA				
CUT FILLER :	A0500	PARLIAMENT CHARCOAL SP	1.8546919	LBS. AT 13.10 %	1.8315083	LBS-12 %

<u>INSIDE FILTER ROD MATERIALS</u>		8 UP 80.0 MM RODS				
PLASTICIZER :	05-802-A	CASING 112 CARBOWAX 750	3.4072500	GRAMS	.0075117	LBS.
ADDITIVE :	05-866-A	MF-2C CARBON (18%) 12 X 30 (18% MOIST.)	67.5000000	GRAMS	.1488120	LBS.
FILTER TOW :	05-460-A	5.0/36000 #40 BLACK FILTER TOW	49.5135000	GRAMS	.1091586	LBS.
	05-460-B	5.0/36000 #40 BLACK FILTER TOW	49.5135000	GRAMS	.1091586	LBS.
PLUG WRAP :	06-127-A	26.0MM X 7000M KC 650/EC 748	10.0000000	METERS	.0014286	BOBBINS
LAP ADHESIVE :	61-428-A	FULLER HM 8229CH	.2800000	GRAMS	.0006173	LBS.

<u>OUTSIDE FILTER ROD MATERIALS</u>		6 UP 90.0 MM RODS				
PLASTICIZER :	05-800-A	TRIACETIN PZ	8.0320002	GRAMS	.0177075	LBS.
FILTER TOW :	05-107-E	FT-107 #10(EASTMAN)	89.4890000	GRAMS	.1972895	LBS.
	05-107-C	FT-107 #10(CELANESE)	89.4890000	GRAMS	.1972895	LBS.
PLUG WRAP :	06-127-A	26.0MM X 7000M KC 650/EC 748	15.0000000	METERS	.0021429	BOBBINS
ANCHOR ADHESIVE :	61-425-A	UPACO 6732-0 PVA	.6578940	GRAMS	.0014504	LBS.
LAP ADHESIVE :	61-428-A	FULLER HM 8229CH	.4200000	GRAMS	.0009259	LBS.

<u>FINISHED COMBINED ROD MATERIALS</u>		4 UP 120.0 MM RODS				
MOUTHPIECE PAPER :	06-816-A	26.25MM X 2225M MOUTHPIECE PAPER (MPP)	30.0000000	METERS	.0134831	BOBBINS
ANCHOR ADH. :	61-428-A	FULLER HM 8229CH	1.3157880	GRAMS	.0029008	LBS.
LAP ADH. :	61-428-A	FULLER HM 8229CH	.8400000	GRAMS	.0018519	LBS.

CIGT. DESCRIPTIVE CODE :	0500 07/17/89	STANDARD PRODUCTION	STOCKTON STREET	PARLIAMENT 100 REGULAR (& LIGHTS) CHARCO
BASIC WEIGHT CODE :	0500 09/19/88	STANDARD PRODUCTION	STOCKTON STREET	PARLIAMENT CHARCOAL SP
INNER FILTER CODE :	0500 09/26/88	STANDARD PRODUCTION	STOCKTON STREET	PARLIAMENT 100 (& LIGHTS) CHARCOAL S P
OUTER FILTER CODE :	0500 09/26/88	STANDARD PRODUCTION	STOCKTON STREET	PARLIAMENT 100 (& LIGHTS) CHARCOAL S P
FINISHED COMB. FILTER :	0500 09/26/88	STANDARD PRODUCTION	STOCKTON STREET	PARLIAMENT 100 (& LIGHTS) CHARCOAL S P

2074898160

Parliament KS Reg. S.P.

1990 forecast for  $\frac{0040}{0920} = 1,576$   
1490

1 - CARBONAX TO TRINNETIN

Current usage for CARBONAX = 7.3543 lbs.

Current usage for P2 = 7.3563 lbs.

1990 forecast =  $(7.3563)(1,576) = 11,593$  lbs

Cost for Carbonax =  $11,593 @ 1.17 = \$13,564.00$

Cost for P2 =  $11,593 @ 0.9224 = \$10,693.00$

Savings =  $\$13,564.00 - \$10,693.00 = \boxed{\$2,871.00}$

2074898161

## CIGARETTE FORMULA USAGES

BRAND CODE / QUANTITY : 0040 1,000.000 CIGARETTES  
 DESCRIPTION : PARLIAMENT KS REGULAR SP - CHARCOAL FILTER  
 LOCATION : STOCKTON STREET  
 VERSION TYPE : PRELIMINARY SPEC.  
 COUNTRY : JAPAN  
 I.S. FORMULA CODES : 7

TIME: 16:42:56  
 DATE: 8/03/89  
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EFFECTIVE DATES : CIGT: 08/04/89 WEIGHT: 08/04/89 INNER FILTER: 08/04/89 OUTER FIN. COMB. FILTER: 08/04/89

ITEM CLASS	CODE	DESCRIPTION	AMOUNT	UNITS	AMOUNT	UNITS
<u>CIGARETTE MATERIALS</u>						
TIPPING PAPER :	11-040-A	63MM X 2700M WHT SGL PPT KC TYPE C	13.5000000	METERS	.0050000	BOBBINS
TIPPING ADHESIVE :	62-050-A	FINDLEY 355-381-01 PVA	9.7844000	GRAMS	.0215709	LBS.
CIGARETTE PAPER :	10-135-A	27.25MM X 6500M 35CU/0.6% (K/D137/E878)	56.5000000	METERS	.0086923	BOBBINS
INK :	60-915-A	MARLBORO BLACK #37077(MK 9/MK 10/PROTOS)				
SEAM ADHESIVE :	61-210-A	NATIONAL 25-1088 PVA				
CUT FILLER :	A0500	PARLIAMENT CHARCOAL SP	1.5077712	LBS. AT 13.10 %	1.4889241	LBS-12 %

<u>INSIDE FILTER ROD MATERIALS</u>		8 UP 80.0 MM RODS				
PLASTICIZER :	05-800-A	TRIACETIN PZ	3.3367500	GRAMS	.0073563	LBS.
ADDITIVE :	05-866-A	MF-2C CARBON (18%) 12 X 30 (18% MOIST.)	67.5000000	GRAMS	.1488120	LBS.
FILTER TOW :	05-555-E	FT-555 #10(EASTMAN)	48.3385000	GRAMS	.1065682	LBS.
	05-555-C	FT-555 #10(CELANESE)	48.3385000	GRAMS	.1065682	LBS.
PLUG WRAP :	06-127-A	26.0MM X 7000M KC 650/EC 748	10.0000000	METERS	.0014286	BOBBINS
LAP ADHESIVE :	61-428-A	FULLER HM 8229CH	.2800000	GRAMS	.0006173	LBS.

<u>OUTSIDE FILTER ROD MATERIALS</u>		6 UP 75.0 MM RODS				
PLASTICIZER :	05-800-A	TRIACETIN PZ	6.9706668	GRAMS	.0153677	LBS.
FILTER TOW :	05-333-E	FT-333 #10(EASTMAN)	78.0408333	GRAMS	.1720506	LBS.
	05-333-C	FT-333 #10(CELANESE)	78.0408333	GRAMS	.1720506	LBS.
PLUG WRAP :	06-127-A	26.0MM X 7000M KC 650/EC 748	12.5000000	METERS	.0017857	BOBBINS
ANCHOR ADHESIVE :	61-425-A	UPACO 6732-0 PVA	.5482450	GRAMS	.0012087	LBS.
LAP ADHESIVE :	61-428-A	FULLER HM 8229CH	.3500000	GRAMS	.0007716	LBS.

<u>FINISHED COMBINED ROD MATERIALS</u>		4 UP 110.0 MM RODS				
MOUTHPIECE PAPER :	06-816-A	26.25MM X 2225M MOUTHPIECE PAPER (MPP)	27.5000000	METERS	.0123596	BOBBINS
ANCHOR ADH. :	61-428-A	FULLER HM 8229CH	1.2061390	GRAMS	.0026591	LBS.
LAP ADH. :	61-428-A	FULLER HM 8229CH	.7700000	GRAMS	.0016976	LBS.

CIGT. DESCRIPTIVE CODE :	0040 08/04/89 JAPAN	STOCKTON STREET	PRELIMINARY SPEC.	PARLIAMENT KS REGULAR SP - CHARCOAL FILT
BASIC WEIGHT CODE :	0040 08/04/89 JAPAN	STOCKTON STREET	PRELIMINARY SPEC.	PARLIAMENT CHARCOAL SP
INNER FILTER CODE :	0040 08/04/89 JAPAN	STOCKTON STREET	PRELIMINARY SPEC.	PARLIAMENT KS SP - CHARCOAL FILTER
OUTER FILTER CODE :	0040 08/04/89 JAPAN	STOCKTON STREET	PRELIMINARY SPEC.	PARLIAMENT K.S. - CHARCOAL FILTER
FINISHED COMB. FILTER :	0040 08/04/89 JAPAN	STOCKTON STREET	PRELIMINARY SPEC.	PARLIAMENT KS SP - CHARCOAL FILTER

207489816Z

## CIGARETTE FORMULA USAGES

BRAND CODE / QUANTITY : 0040 1,000.000 CIGARETTES  
 DESCRIPTION : PARLIAMENT KS REGULAR SP - CHARCOAL FILTER  
 LOCATION : STOCKTON STREET  
 VERSION TYPE : CHARCOAL FILTER  
 COUNTRY : JAPAN  
 I.S. FORMULA CODES : 7

TIME: 15:55:12

DATE: 8/03/89

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EFFECTIVE DATES : CIGT: 02/03/89 WEIGHT: 12/07/88 INNER FILTER: 03/20/89 OUTER FIN. COMB. FILTER: 03/20/89

ITEM CLASS	CODE	DESCRIPTION	AMOUNT	UNITS	AMOUNT	UNITS
<u>CIGARETTE MATERIALS</u>						
TIPPING PAPER :	11-040-A	63MM X 2700M WHT SGL PPT KC TYPE C	13.5000000	METERS	.0050000	BOBBINS
TIPPING ADHESIVE :	62-050-A	FINDLEY 355-381-01 PVA	9.7844000	GRAMS	.0215709	LBS.
CIGARETTE PAPER :	10-135-A	27.25MM X 6500M 35CU/0.6% (K/D137/E878)	56.5000000	METERS	.0086923	BOBBINS
INK :	60-915-A	MARLBORO BLACK #37077(MK 9/MK 10/PROTOS)				
SEAM ADHESIVE :	61-210-A	NATIONAL 25-1088 PVA				
CUT FILLER :	A0500	PARLIAMENT CHARCOAL SP	1.5077712	LBS. AT 13.10 %	1.4889241	LBS-12 %

ITEM CLASS	CODE	DESCRIPTION	AMOUNT	UNITS	AMOUNT	UNITS
<u>INSIDE FILTER ROD MATERIALS</u> 8 UP 80.0 MM RODS						
PLASTICIZER :	05-802-A	CASING I12 CARBOWAX 750	3.3367500	GRAMS	.0073563	LBS.
ADDITIVE :	05-866-A	MF-2C CARBON (18%) 12 X 30 (18% MOIST.)	67.5000000	GRAMS	.1488120	LBS.
FILTER TOW :	05-555-E	FT-555 #10(EASTMAN)	48.3385000	GRAMS	.1065682	LBS.
	05-555-C	FT-555 #10(CELANESE)	48.3385000	GRAMS	.1065682	LBS.
PLUG WRAP :	06-127-A	26.0MM X 7000M KC 650/EC 748	10.0000000	METERS	.0014286	BOBBINS
LAP ADHESIVE :	61-428-A	FULLER HM 8229CH	.2800000	GRAMS	.0006173	LBS.

ITEM CLASS	CODE	DESCRIPTION	AMOUNT	UNITS	AMOUNT	UNITS
<u>OUTSIDE FILTER ROD MATERIALS</u> 6 UP 75.0 MM RODS						
PLASTICIZER :	05-800-A	TRIACETIN PZ	6.9706668	GRAMS	.0153677	LBS.
FILTER TOW :	05-333-E	FT-333 #10(EASTMAN)	78.0408333	GRAMS	.1720506	LBS.
	05-333-C	FT-333 #10(CELANESE)	78.0408333	GRAMS	.1720506	LBS.
PLUG WRAP :	06-127-A	26.0MM X 7000M KC 650/EC 748	12.5000000	METERS	.0017857	BOBBINS
ANCHOR ADHESIVE :	61-425-A	UPACO 6732-0 PVA	.5482450	GRAMS	.0012087	LBS.
LAP ADHESIVE :	61-428-A	FULLER HM 8229CH	.3500000	GRAMS	.0007716	LBS.

ITEM CLASS	CODE	DESCRIPTION	AMOUNT	UNITS	AMOUNT	UNITS
<u>FINISHED COMBINED ROD MATERIALS</u> 4 UP 110.0 MM RODS						
MOUTHPIECE PAPER :	06-816-A	26.25MM X 2225M MOUTHPIECE PAPER (MPP)	27.5000000	METERS	.0123596	BOBBINS
ANCHOR ADH. :	61-428-A	FULLER HM 8229CH	1.2061390	GRAMS	.0026591	LBS.
LAP ADH. :	61-428-A	FULLER HM 8229CH	.7700000	GRAMS	.0016976	LBS.

CIGT. DESCRIPTIVE CODE	0040 02/03/89 JAPAN	STOCKTON STREET	CHARCOAL FILTER	PARLIAMENT KS REGULAR SP - CHARCOAL FILT
BASIC WEIGHT CODE	0040 12/07/88 JAPAN	STOCKTON STREET	CHARCOAL FILTER	PARLIAMENT CHARCOAL SP
INNER FILTER CODE	0040 03/20/89 JAPAN	STOCKTON STREET	CHARCOAL FILTER	PARLIAMENT KS SP - CHARCOAL FILTER
OUTER FILTER CODE	0040 12/07/88 JAPAN	STOCKTON STREET	CHARCOAL FILTER	PARLIAMENT K.S. - CHARCOAL FILTER
FINISHED COMB. FILTER	0040 03/20/89 JAPAN	STOCKTON STREET	CHARCOAL FILTER	PARLIAMENT KS SP - CHARCOAL FILTER

2074898163

① Ordinance - 145.100 kg (9m)  
 1990 forecast for 2025 = 2255 cmts

1. Corbett to Trenchard

$$\begin{aligned} \text{Current usage} &= 7.3563 \text{ lbs / m cmt} \\ 1990 \text{ forecast} &= (7.3563)(225) = 1655 \text{ lbs} \\ \text{cost} &= 1655 \text{ lbs} @ \$1.17 = \$1,936.00 \end{aligned}$$

$$\begin{aligned} \text{Usage for P2} &= 7.3563 \text{ lbs / m cmt} \\ 1990 \text{ forecast} &= (7.3563)(225) = 1655 \text{ lbs} \\ \text{cost} &= 1655 \text{ lbs} @ \$0.9224 = \$1,527.00 \end{aligned}$$

$$\boxed{\$409.00} = \$1,936.00 - \$1,527.00 = \text{Savings}$$

## CIGARETTE FORMULA USAGES

BRAND CODE / QUANTITY : 2120 1,000.000 CIGARETTES  
 DESCRIPTION : PARLIAMENT LIGHTS 100 REGULAR CHARCOAL FTB (9 MG)  
 LOCATION : STOCKTON STREET  
 VERSION TYPE : PRELIMINARY SPEC.  
 COUNTRY : STANDARD PRODUCTION  
 I.S. FORMULA CODES :

TIME: 16:38:29  
 DATE: 8/03/89  
 PAGE: 2

EFFECTIVE DATES : CIGT: 08/04/89 WEIGHT: 08/04/89 INNER FILTER: 08/04/89 OUTER FIN. COMB. FILTER: 08/04/89

ITEM CLASS	CODE	DESCRIPTION	AMOUNT	UNITS	AMOUNT	UNITS
<u>CIGARETTE MATERIALS</u>						
TIPPING PAPER :	11-620-A	72MM X 2700M WHT SGL PPT TYPE C	13.5000000	METERS	.0050000	BOBBINS
TIPPING ADHESIVE :	62-050-A	FINDLEY 355-381-01 PVA	11.1822000	GRAMS	.0246525	LBS.
CIGARETTE PAPER :	10-028-A	27.25MM X 6500M 50CU/2.6%(KC664/EC14547)	68.5000000	METERS	.0105385	BOBBINS
INK :	60-915-A	MARLBORO BLACK #37077(MK 9/MK 10/PROTOS)				
SEAM ADHESIVE :	61-210-A	NATIONAL 25-1088 PVA				
CUT FILLER :	A0500	PARLIAMENT LIGHTS CHARCOAL FTB	1.8311693	LBS. AT 13.25 %	1.8051584	LBS-12 %

<u>INSIDE FILTER ROD MATERIALS</u>		8 UP 80.0 MM RODS				
PLASTICIZER :	05-800-A	TRIACETIN PZ	3.3367500	GRAMS	.0073563	LBS.
ADDITIVE :	05-866-A	MF-2C CARBON (18%) 12 X 30 (18% MOIST.)	67.5000000	GRAMS	.1488120	LBS.
FILTER TOW :	05-555-E	FT-555 #10(EASTMAN)	48.3385000	GRAMS	.1065682	LBS.
	05-555-C	FT-555 #10(CELANESE)	48.3385000	GRAMS	.1065682	LBS.
PLUG WRAP :	06-127-A	26.0MM X 7000M KC 650/EC 748	10.0000000	METERS	.0014286	BOBBINS
LAP ADHESIVE :	61-428-A	FULLER HM 8229CH	.2800000	GRAMS	.0006173	LBS.

<u>OUTSIDE FILTER ROD MATERIALS</u>		6 UP 90.0 MM RODS				
PLASTICIZER :	05-800-A	TRIACETIN PZ	8.7360002	GRAMS	.0192596	LBS.
FILTER TOW :	05-222-E	FT-222 #10(EASTMAN)	98.2890000	GRAMS	.2166902	LBS.
	05-222-C	FT-222 #10(CELANESE)	98.2890000	GRAMS	.2166902	LBS.
PLUG WRAP :	06-127-A	26.0MM X 7000M KC 650/EC 748	15.0000000	METERS	.0021429	BOBBINS
ANCHOR ADHESIVE :	61-425-A	UPACO 6732-0 PVA	.6578940	GRAMS	.0014504	LBS.
LAP ADHESIVE :	61-428-A	FULLER HM 8229CH	.4200000	GRAMS	.0009259	LBS.

<u>FINISHED COMBINED ROD MATERIALS</u>		4 UP 120.0 MM RODS				
MOUTHPIECE PAPER :	06-816-A	26.25MM X 2225M MOUTHPIECE PAPER (MPP)	30.0000000	METERS	.0134831	BOBBINS
ANCHOR ADH. :	61-428-A	FULLER HM 8229CH	1.3157880	GRAMS	.0029008	LBS.
LAP ADH. :	61-428-A	FULLER HM 8229CH	.8400000	GRAMS	.0018519	LBS.

CIGT. DESCRIPTIVE CODE	: 2120 08/04/89	STANDARD PRODUCTION	STOCKTON STREET	PRELIMINARY SPEC.	PARLIAMENT LIGHTS 100 REGULAR CHARCOAL F
BASIC WEIGHT CODE	: 2120 08/04/89	STANDARD PRODUCTION	STOCKTON STREET	PRELIMINARY SPEC.	PARLIAMENT LIGHTS CHARCOAL FTB
INNER FILTER CODE	: 2120 08/04/89	STANDARD PRODUCTION	STOCKTON STREET	PRELIMINARY SPEC.	PARLIAMENT LIGHTS 100 REGULAR CHARCOAL F
OUTER FILTER CODE	: 2120 08/04/89	STANDARD PRODUCTION	STOCKTON STREET	PRELIMINARY SPEC.	PARLIAMENT LIGHTS 100 REGULAR CHARCOAL F
FINISHED COMB. FILTER	: 2120 08/04/89	STANDARD PRODUCTION	STOCKTON STREET	PRELIMINARY SPEC.	PARLIAMENT LIGHTS 100 REGULAR CHARCOAL F

2074898702

## CIGARETTE FORMULA USAGES

BRAND CODE / QUANTITY : 2120 1,000.000 CIGARETTES  
 DESCRIPTION : PARLIAMENT LIGHTS 100 REGULAR CHARCOAL FTB (9 MG)  
 LOCATION : STOCKTON STREET  
 VERSION TYPE :  
 COUNTRY : STANDARD PRODUCTION  
 I.S. FORMULA CODES :

TIME: 15:55:07  
 DATE: 8/03/89  
 PAGE: 5

EFFECTIVE DATES : CIGT: 02/14/89 WEIGHT: 02/14/89 INNER FILTER: 03/13/89 OUTER FIN. COMB. FILTER: 03/13/89

ITEM CLASS	CODE	DESCRIPTION	AMOUNT	UNITS	AMOUNT	UNITS
<u>CIGARETTE MATERIALS</u>						
TIPPING PAPER :	11-620-A	72MM X 2700M WHT SGL PPT TYPE C	13.5000000	METERS	.0050000	BOBBINS
TIPPING ADHESIVE :	62-050-A	FINDLEY 355-381-01 PVA	11.1822000	GRAMS	.0246525	LBS.
CIGARETTE PAPER :	10-028-A	27.25MM X 6500M 50CU/2.6%(KC664/EC14547)	68.5000000	METERS	.0105385	BOBBINS
INK :	60-915-A	MARLBORO BLACK #37077(MK 9/MK 10/PROTOS)				
SEAM ADHESIVE :	61-210-A	NATIONAL 25-1088 PVA				
CUT FILLER :	A0500	PARLIAMENT LIGHTS CHARCOAL FTB	1.8311693	LBS. AT 13.25 %	1.8051584	LBS-12 %

ITEM CLASS	CODE	DESCRIPTION	AMOUNT	UNITS	AMOUNT	UNITS
<u>INSIDE FILTER ROD MATERIALS</u> 8 UP 80.0 MM RODS						
PLASTICIZER :	05-802-A	CASING 112 CARBOWAX 750	3.3367500	GRAMS	.0073563	LBS.
ADDITIVE :	05-866-A	MF-2C CARBON (18%) 12 X 30 (18% MOIST.)	67.5000000	GRAMS	.1488120	LBS.
FILTER TOW :	05-555-E	FT-555 #10(EASTMAN)	48.3385000	GRAMS	.1065682	LBS.
	05-555-C	FT-555 #10(CELANESE)	48.3385000	GRAMS	.1065682	LBS.
PLUG WRAP :	06-127-A	26.0MM X 7000M KC 650/EC 748	10.0000000	METERS	.0014286	BOBBINS
LAP ADHESIVE :	61-428-A	FULLER HM 8229CH	.2800000	GRAMS	.0006173	LBS.

ITEM CLASS	CODE	DESCRIPTION	AMOUNT	UNITS	AMOUNT	UNITS
<u>OUTSIDE FILTER ROD MATERIALS</u> 6 UP 90.0 MM RODS						
PLASTICIZER :	05-800-A	TRIACETIN PZ	8.7360002	GRAMS	.0192596	LBS.
FILTER TOW :	05-222-E	FT-222 #10(EASTMAN)	98.2890000	GRAMS	.2166902	LBS.
	05-222-C	FT-222 #10(CELANESE)	98.2890000	GRAMS	.2166902	LBS.
PLUG WRAP :	06-127-A	26.0MM X 7000M KC 650/EC 748	15.0000000	METERS	.0021429	BOBBINS
ANCHOR ADHESIVE :	61-425-A	UPACO 6732-0 PVA	.6578940	GRAMS	.0014504	LBS.
LAP ADHESIVE :	61-428-A	FULLER HM 8229CH	.4200000	GRAMS	.0009259	LBS.

ITEM CLASS	CODE	DESCRIPTION	AMOUNT	UNITS	AMOUNT	UNITS
<u>FINISHED COMBINED ROD MATERIALS</u> 4 UP 120.0 MM RODS						
MOUTHPIECE PAPER :	06-816-A	26.25MM X 2225M MOUTHPIECE PAPER (MPP)	30.0000000	METERS	.0134831	BOBBINS
ANCHOR ADH. :	61-428-A	FULLER HM 8229CH	1.3157880	GRAMS	.0029008	LBS.
LAP ADH. :	61-428-A	FULLER HM 8229CH	.8400000	GRAMS	.0018519	LBS.

CIGT. DESCRIPTIVE CODE :	2120 02/14/89	STANDARD PRODUCTION	STOCKTON STREET	PARLIAMENT LIGHTS 100 REGULAR CHARCOAL F
BASIC WEIGHT CODE :	2120 02/14/89	STANDARD PRODUCTION	STOCKTON STREET	PARLIAMENT LIGHTS CHARCOAL FTB
INNER FILTER CODE :	2120 03/13/89	STANDARD PRODUCTION	STOCKTON STREET	PARLIAMENT LIGHTS 100 REGULAR CHARCOAL F
OUTER FILTER CODE :	2120 03/13/89	STANDARD PRODUCTION	STOCKTON STREET	PARLIAMENT LIGHTS 100 REGULAR CHARCOAL F
FINISHED COMB. FILTER :	2120 03/13/89	STANDARD PRODUCTION	STOCKTON STREET	PARLIAMENT LIGHTS 100 REGULAR CHARCOAL F

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