

CIGARETTE SPECIFICATION

CABARRUS COUNTY
ALPINE FULL FLAVOR 100 MENTHOLATED FOIL SP
BRAND CODE-00930 (STD)(MF)

EFFECTIVE DATE: 02/18/2000
STANDARD PRODUCTION
MENTHOLATED FOIL

CIGARETTE LENGTH	:	99.0	MM	FTC TAR	:	15.0	MG/CIGT	12.8	-	17.2
TOBACCO ROD CIRCUM.	:	24.80	MM							
TOBACCO ROD LENGTH	:	72.0	MM							
FILTER LENGTH	:	27.0	MM							
TIPPING LENGTH	:	31.500	MM							
TOTAL R.T.D.	:	126	MM	H2O	FRESH MENTHOL	:	.40	MG/CIGT	.35	- .45

TIPPING PAPER : 63MM X 3500M CORK KC GSR-757 M2 11-024-A NOT PRE-PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE
NON-DILUTED 27.00 8.5 X 20MM

TIPPING ADHESIVE : NATIONAL 32-2037 EVA 61-065-A

SEAM ADHESIVE : FULLER WB-3902U PVA 61-444-A
: FULLER WB 3921L PVA 61-040-A

STD. FILLER - PACK O.V.: A3380 - 13.00% ALPINE MENTHOLATED FOIL

CIGARETTE PAPER : 27.00MM X 6700M 33CU/0.6%/100% FLAX 10-774-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: GREEN FRY #54398A (MK 9/MK 10/PROTOS) 60-932-A
: GREEN FRY #54398A-S (SYRINGE) 60-732-A

PRINT DIE : ALPINE

SAP CROSS REFERENCE #: CIGT: CG0930 FILTER: 07017A

MENTHOLATED FOIL: 16-078-A 129MM 30#ALUMFOIL SURF TREAT50.0MG/150MM

REASON FOR CHANGE : TIPPING ADHESIVE UPDATED TO CURRENT MATERIAL. NO
: OTHER CHANGES MADE.

PREPARED BY : PAM LOMELIN
PREPARATION DATE : 2/16/00

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APPROVED BY:

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