

ST1 Yang / Alkaloid analysis

Pre-treat spl by spraying with NaOH ($\leq 1 \text{ hr}$)
Solvent: $\text{MeOH} / \text{MeCl}_2$ 1:3 v/v \rightarrow recovery $\sim 95\%$
optimized from study of MeOH , acetone, CH_2Cl_2 and hexane

The N of the pyrrolidine ring of nor-nic can react with the carbonyl of acetone

Prepn of stds

Nic. is usually contaminated with 5-6% of myosmine
Anatabine not commercially available

use NPD response factor

determine Nicotaleid/Nanabasine at 3 levels

R =	0,92	normic	
	1,47	myosmine	1,00 anabasine
	1,07	anatabine	

Carry over in the injection liner

inj. port 220-230 °C

silanization of liner surface

use of Carbowax/KOH packing to minimize interaction with liner walls

ST2 ELLIS

(2)

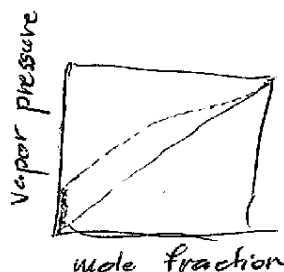
No ingredients		Commercial TL	
5.6 - 5.8	← filler pH	whole range	5.6 - 5.8
5.33 - 5.33	smoke pH		5.25 - 5.35
0.82 - 0.80	FTC nicotine		0.75 - 0.82

Tar	Nic
1	0.2
5	0.4
16	1.1

- More TPP on the pad \Rightarrow less nic breakthrough
 nic trapping $> 99.3\%$
 breakthrough $\approx 1 \mu\text{g/cig}$
- humectants appear to contribute to nic retention
- ammonia filler and "smoke pH" are not contributors to nic retention on CF pad

ST3 BANYASZaqueous amines

tendency to reside in cavities
 " " aggregation
 microheterogeneity \rightarrow phase separ



positive deviation to ideality
 tremendous impact at very low concentration
 activity coefficient ≈ 150

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High diln : isolated nic molecules in byobestron shells

higher conc : aggregation

beyond minimum : aggregated cages dispersed in nic

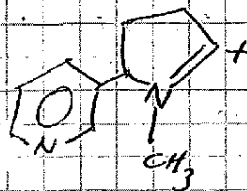
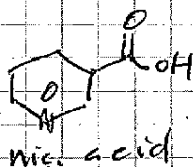
ST4 Paine

Nic more susceptible to oxydation than reduction
nicotinic acid, a major product
pyridine ring relatively resistant

most
prone
to
oxidn

3C directly bonded to the pyrrolidine N atom
each of which leads to a different family of products

principal site being the 5th site



ST5 Boswell (Spielberg)

(4)

STG PEELE / Townsend

FC : NNK-dominant

BU : NNN-dominant

OR : low or non-detectable

TSNA in smoke : generally accepted to be transferred
not pyrosynthesizedMicrobial mechanism
accepted for BUCuringwet bulb temp does not exceed ⁴⁵~~33~~°C, even in stem drying

150-300 gallons LPG per cure (570-1140)

14 lbs of NO_x per 1000 gallons combusted2-4 lbs of NO_x per cure 1.0 - 1.9 kg

Barn	Burner	TSNA [ppm]	NO _x	
R&D electric	Heat exchange	0	NA	NA
" LPG	dir-fired	2	0.4	0.18
Comm LPG	"	13	2.5	1.14 *
			estimated on fuel usage	

differences in air flow

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5

R&D burn	Treatment	TSNA [ppm]
electric	w/o NO _x	1
LPG	w/o NO _x	5
electric	with "	> 100
LPG	with	> 100

Dose response

1 lbs/enke added → 8-9 ppm
4 → 300-450 ppm

dramatic increase during the yellowing after injection

Fuel	Burner	Samples	TSNA [ppm]
Stick (wood)	flues	6	0.3
Diesel	heat ex	27	1.0
LPG	" "	23	0.0 (RJR) (Turkey)
Stick LPG	direct	1	5.9
LPG	direct	43	11.0

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(6)

27 barns converted to heat exchangers
Eastern belt tobacco

Field data through 30.8.99

both types of barns available in the farms
so that the tobacco (green) effect can be controlled

heat exchange	1.3	ppm
direct fired	7.1	ppm

upper-stalk leaves seem to increase the
difference between the 2 types

No significant accumulation during storage
after curing

- lab experiments to identify other reaction mechanisms/products
- work on Burley
- plan an expansion of the heat exch. barns

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ST 7 Wahlberg I

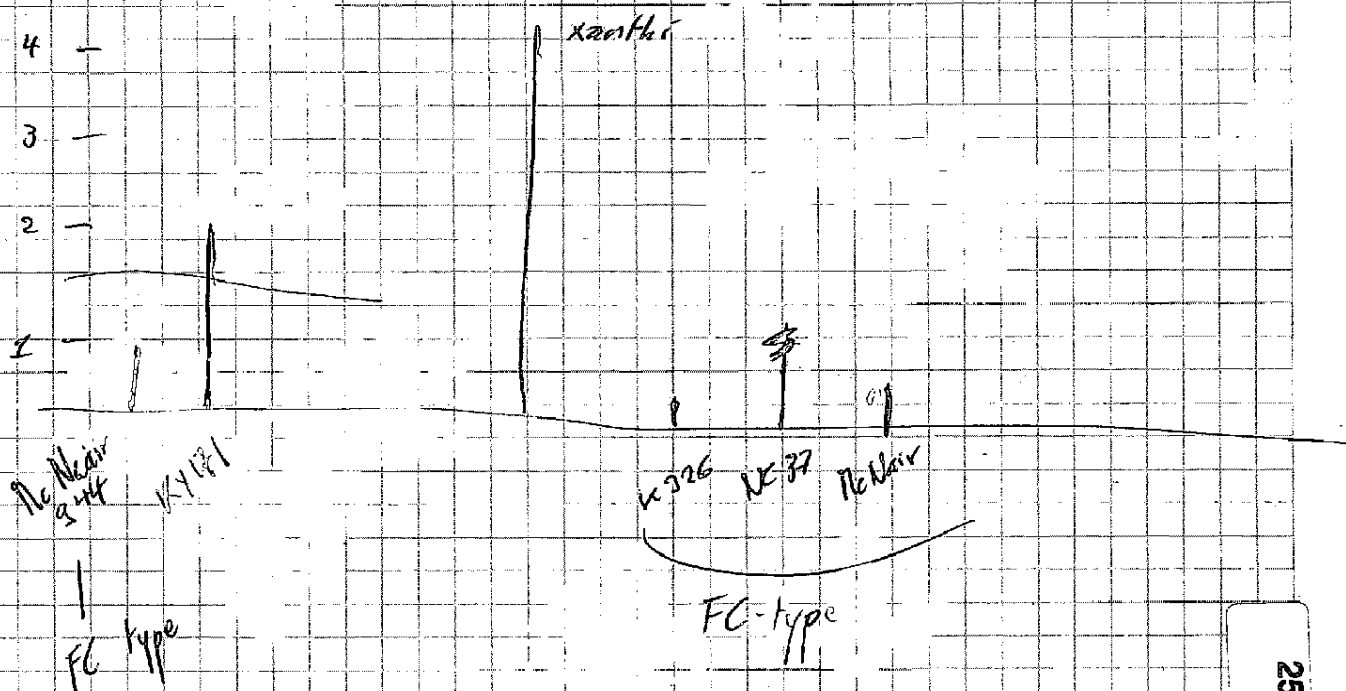
Objective: replace fire cured with new tobaccos

low PAN & low TSNA

initial strategy: screening of genotypes
under heavy fertilization

be suspicious about air curing conditions
if NNK is present in very slight conditions

experiment: stalk cut an



Strong correlation Nic - TSNA
in alkaloid lines

Hi parent

Hi intermediate

Lo interm

La

FC-lines lower than Burley-lines
after air-curing

(25)
as observed on
previous slide
between different
varieties/genotypes

The level of secondary alkaloids had a
significant impact on tot TSNA levels
particularly in ...

Fertilization / nitrogen
150 or 250 lbs/acre

Nicotine responded to the treatment

TSNA
nitrate response
tested on

as well
was somewhat less clear
depending on the variety
e.g. KY 171 had higher NO_3 at
lower fertilization

KY 174

TR Nadole

MD

i.e. FC, BU, MD

What happens to the excess nitrite formed
during curing from NO_3 as compared with
what is "used" to form TSNA's?

→ goes to NO/NO_x gas?

→ reacts with other tobacco chemicals, i.e.
"scavengers"?

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Scavengers compete with

antioxidants

ascorbic, tocoph, caffeic acid

amino acids & peptides

cysteine
glutathione } in particular the S-containing ones

lignin

Relative rate of moisture loss from the tobacco leaf during curing

- body
- lamina / mid rib ratio
- amount of cuticular waxes

Take away on mechanism

- concentration of curing during the critical time period
- possibly breed genotypes with
 - higher levels of scavengers
 - leaf properties

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ST 8 WAHLBERG

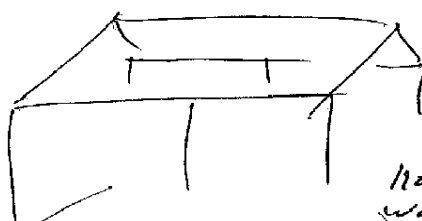
prof. Ray Long will present same/similar paper in China

Strategy for air curing

- effect of curing conditions and baling of tobacco
- effect of post curing drying / on TSNA formation

↓
design improve

- Curing structures
- ascorb. misting
- curing environment
- post curing practices



no walls

Experiments in FC growing regions

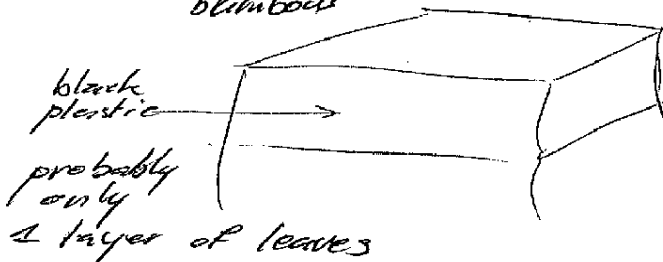
→ barn = Tractor shed
+ "snow fence"

or

Frame

clote de blombour

used as
wind protection
⇒ much higher
ventilation
than conventional
barns



black plastic
probably only
1 layer of leaves

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(12)

The tractor shed and frames led to
subjectively acceptable leaf with
comparable or lower TSNA levels

Reidsville, NC dryer conditions
than Burley region

TSNA ascorbic

• no misting	→	16 ppm
• misting with water	→	20 ppm
• " with 5% ascorb	→	5 ppm

KY-171 Fertilized @ 250 lbs nitrog/acre

Curing

open shed 5 plants/stick 10" apart on the rail
= not very dense

crowded shed 7-8 6-8"

log barn 7-8 6-8

something said about "moldy"

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no difference

Crowded ~~new~~ vs open shed
stripped vs baled

but the log barn had high NO_2 levels

90 day TSNA

	[1	S	
		1,2	baled	
crowded	[0,8	S	
		1,2	b	
LB	[6,8	S	
		4,5	b	less TSNA than would expect from increased NO_2 levels observed

- curing in well-ventilated better than humid log barn
- high NO_2 levels does not necessarily lead to high TSNA
- heating after week 3 very signif. increases TSNA

What can be done

- heat/unwrap prior to critical period
- use well ventilated with rapid decrease of humidity during weeks 2 and 3
- use fully air-condition controlled barns
↳ 83-85 °F

decrease at EOY to ~ 75 °F
linearly than

cycle from 300 - 550 h to simulate day/night temperature
75 - 83 °F

STG Djordjevic

"lowering or eliminating NNK in tob and cig smoke might in theory reduce the

objectives

monitor
reduce CO burden

13 smokers
6 non-smokers

21-55 y healthy
≥ 20 FF cig/day (≥ long cig)
≥ 7 Fagerstrom index ("nic dependence")

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(14)

split into 2 groups A & B
 phase A cigRx their brand 7 d
 phase B switch 7 d 3-day biomonitoring
 3d

CO before & after smoking
 plasma nic & cot
 urinary cot NNAL + NNAL Glucuronide

Cig Rx	FC, no additives	CTRL	→ blended
	KS	KS	commercial
	CA/charcoal filter	CA	
	1.1 mg nic/cigt	1.1.	

	Cig Rx	Comm
NNK	22	518
NO ₃	1.8	186
NO ₂	1.47	2.01
nic	22.2.	15.9
TPH	8.5	17.8
nic	1.1	1.1
putt	9.7	8.1
NNK	6.5	130
BaP	5.4	11.2
pH	7.1	6.2

all from
transfer
ng/cigt

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nic in plasma
CO

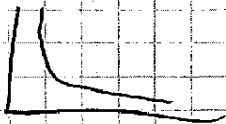
slightly higher for Cig Rx
50% lower

NNAL urinary

0.66 (Cig Rx) vs 1.42 (commercial)

See Hecht's paper on NNAL in 1999
cessation study

NNAL can be observed for weeks
after cessation even if the reduction
is dramatic in the early days
traces detected after 120 d



ST 10

OGDEN

LC-115-115

NNK 0.1 µg/cig in 115 0.4 µg/cig in 55

NNAL rapidly and extensively converted from NNK
can alkylate DNA if metab. activated
extensive glucuronidation
considered detox-product

ST 14/15 COLLAZO

Reliable capture CA fibers
Positively identify CA fibers
Accurately/consistently count them

- CF pad not ideal
- Fiber collection could develop electrostatic charges

Replace CF pad with Dacron membrane

- flat surface
- collects fibers
- allows most of smoke particles through

CA fibers essentially unaffected by tar

Tested

- 3 brands
- counted between 0.4 and 3 fibers/cigt

median length	375 - 437 μm	} too long / wrong length/ ϕ ratio near zero probability of deep-lung deposition
ϕ	20 - 50 μm	

Second paper

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all fibers observed ~~were~~ had an aerodynamic dynameter $\geq 10 \mu\text{m}$
and confirmed to be $\geq 22 \mu\text{m}$ (and probably much larger)

They had 2 impactors (multistage) with respective cut off at
10 and 22 μm

Note: the higher the flow rate, the lower the cut off.
if you consider the respiratory tract as an impactor.
At higher flow rate, the trapping distance is shorter.

$$CI = 1 - \frac{\% \text{ Change in uptake of marker A}}{\% \text{ Change in cigt smoke yield for marker A}}$$

Compensation index

- $CI = 0$ no compensation
- $0 < CI < 1$ partial compensation
- $CI = 1$ complete compensation (no change in uptake regardless of cigt yield)
- $CI > 1$ over-compensation
- $CI < 1$ under-compensation

Biomarkers

Nicotine	Blood, urine	Nicotine	
Cotinine	" , " , saliva	Nicotine	Inter-individual variation in nicotine metabolism
CO Hb	Blood	CO	
Exhaled CO		CO	

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A biomarkers for tar

Cotinine ≠ marker for nicotine; = marker for exposure to smoke

ST 17 Stotesbury BAT GC-Pyrolysis

Pyrolysis of cigarette ingredients labelled with stable isotopes

see presn in Brighton/1998

Question

Is pyrolysis meaningful

Validation

Range of temperature 200 - 800 °C

- Rapid evaln of large number of substances
- Minimal sple prep
- Scan covers a large range of different components in 1 run

Pyrolysis vs smoke chemistry

Predicting rate of transfer intact into smoke based on pyrolysis compared with literature (data on actual transfer into smoke / ^{14}C data)

Stable vs radio isotopes

- sensitivity is much lower \Rightarrow need to overload cigt compared with regular applicn

The aim of the paper was to validate last years' results for vanillin and anisole which were different from published data. They repeated the pyrolysis study with ^{13}C and ^{18}O -labelled products. These additives were also loaded (5mg/cig) on cigt and smoke transfer studies were performed.

29

ST 18

Jeff

Experiments

TG/DTA/TIS relative ease of transfer of N-He ⁺ ~~N-He~~ in smoke
H

Pyrolysis studies

* Nic was not introduced in hot oven
was very rapidly heated 400 °C/min (better model
of ~~gas~~ in cgt)

	rate of transfer
nrc	100
salt 1	95,3
2	98,4
3	95,3

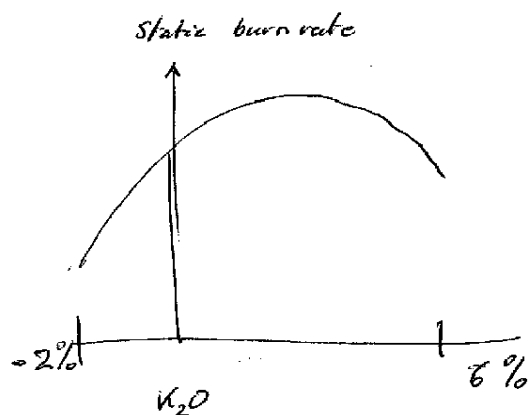
Transfer occurs between
120 and 200 °C

ST-21 COOK

Remarkable increase of transfer rate for superlins vs dim
Transfer rates highly dependent on the loading or concentration
in the filter.

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Organic Potassium = tot K - K bound to Cl^- and SO_4^{--}



ST 26 HWANG

CO₂, CO, TSP

Nic + 3-VP

UVPM, FPM, Solanesol

10-l Tedlar gas sampling bag every 30 min

"SMPS"

"Anion" air cleaner led to higher-than-control
CO levels!

not dipole oscillation (μw)
but ionic conductivity (RF)

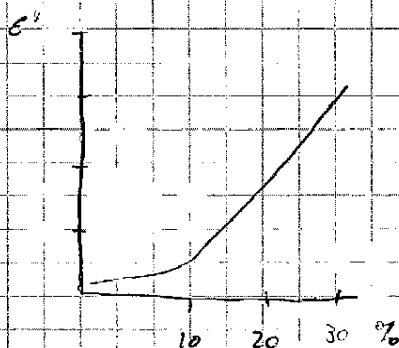
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A-4050 Traun/Austria
Tel. (0) 7229 / 776-0
Fax (0) 7229 / 66 0 33

21

ST 29 Jones

RF heating



energy transfer if the material is totally dry

if different parts of the product to be dried are at different moisture content, the energy will be preferentially transferred to the zones at higher moisture.

RF much more easily incorporated into processes than μw . Energy containment (viz operator safety + radio interferences) is a lot easier as frequencies are lower.

Non-toxic destruction of beetles in all life-forms (eggs, larvae, bugs)
Tests in progress tend to indicate that volumetrically heating at $55^{\circ}C +$ would quantitatively destroy all forms of the insect.

ST 30

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(22)

ST 31 De Vos Laminar putting

Capacitive heating is faster than convection heating since it does not depend on a temp gradient

Cooling by N_2 in closed loop to minimize aroma losses

Tobacco is preheated to $120^\circ C$ / 35% OV by exposure to steam and then fed into the RF tube.

△ specific power input (W/cm^3)
field strength
flash over

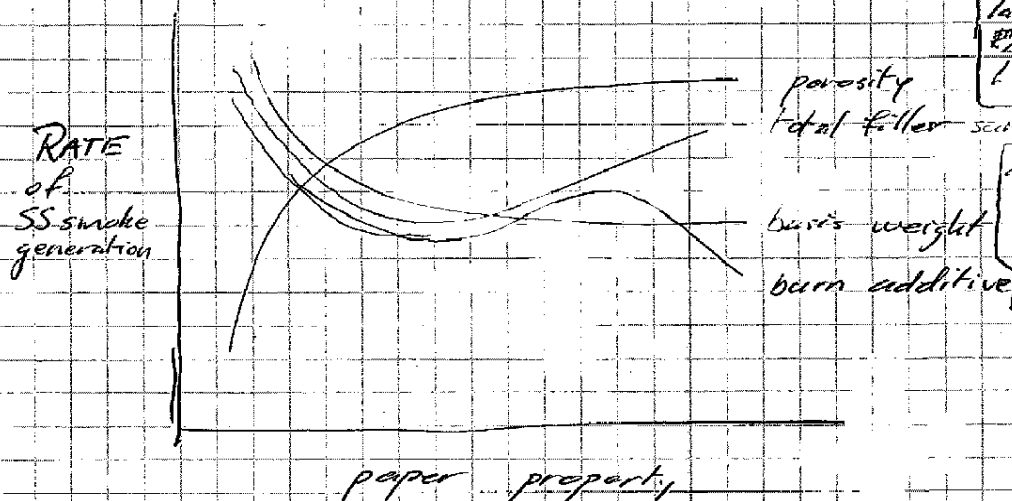
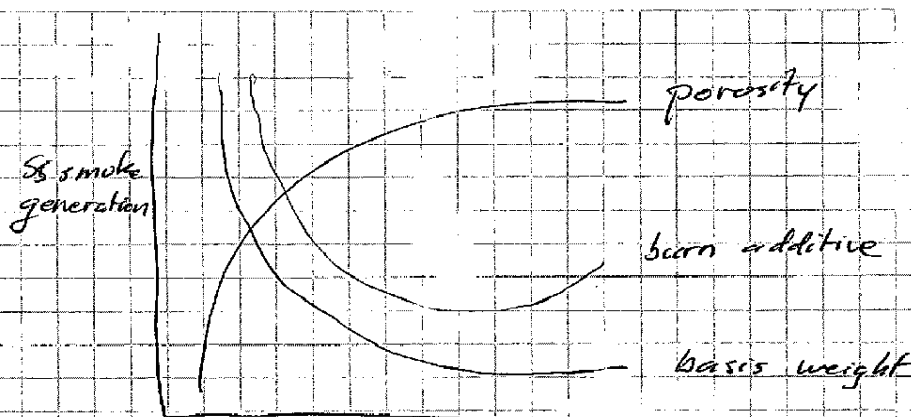
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ST 34 Hamp

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23



Un mécanisme important
le rogn est le piégeage
des volatils sur le papier.
Condensés sur la surface
externe du papier, ils
peuvent brûler complètement
lorsque la brasse progresse
car ils sont maintenant
exposés à une forte conc.
d'oxygène.
Le papier voit sa porosité
augmenter de plusieurs
ordres de grandeur lorsqu'il
commence à se décomposer, &
croquer sous l'action de
la chaleur.

l'addition de $\text{TiO}_2(\text{OH})_2$.
l'hydroxyde se convertit
en TiO_2

à 350°C. Il en résulte
• une forte augmentation
de la surface spéci-
fique de la charge
• une réduction de
porosité / formation
de crevasse par
un effet de frittage

paper parameters influencing SS generation

porosity

basis weight

type & amount of filler additive

of burn additive

In order to reduce sidestream

- reduce amount of tobacco burnt
- slow down the burn rate
- trap smoke on the paper
- achieve more complete tobacco combustion

2505627759

ST 36 Volgger

Purge & Trap @ 150°C / 120 ml/min He
trapping on Tenax @ RT

desorb @ 250°C trap @ -150°C
~~flash~~ heat @ 300°C

GC-7980 / sniff

Extraction efficiency is much more dependent on the polarity than on the boiling point of the compound. as the cellulosic matrix is highly polar.

Furfural, furanone & acetol were the main three compounds driving the PCA analysis discriminating wood-pulp from annual-plant papers

Further discrimination could be made between papers with different burning additives such as none / citrate / phosphate / acetate

ST 37 Haselgruber

CaCO_3 calcite or aragonite

kaolin

TiO_2 (rutile)

Al_2O_3

talc (Mg hydroxide)

amorphous ...

Cellulose strongly interferes in IR with the individual fillers' spectra

ST 37 ss

Removal of cellulose without degradation of the thermolabile filler is needed

this is carried out by oxidation

ashed and oxidized... tipping base paper provides further ~~insight~~ material

ST 38

HAMPL

paper porosity is affected by

fiber selection & refining

pigment (filler) type & amount

basis weight

wet pressing, calendaring

drying

other manufacturing conditions

// 2 most important parameters

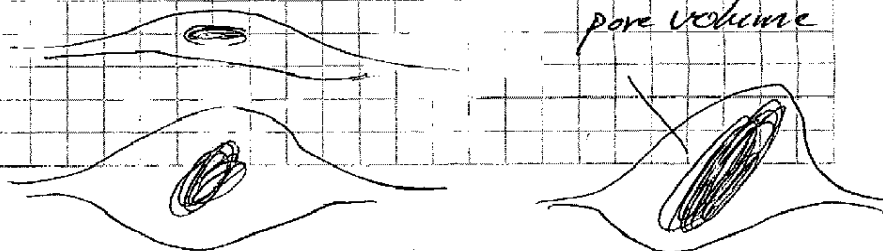
Refining & fiber bonding

cellulosic fibers form H-bonds

Regions of fiber-to-fiber bonding have zero porosity

Pigments interfere with f-to-f bonding by physically wedging themselves between fibers and thereby preventing bonding

As the particle size increases the pore volume and porosity increase
paper



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(26)

Porosity of paper can be controlled by using different ratios of particle-sizes in the filler

As the porosity drops with increasing refining, one can still achieve the same porosity from different pulps through the use of different ratios of small/large particle size filler

Pigment blending is not so obvious, plus, it affects other properties of the finished paper

STC

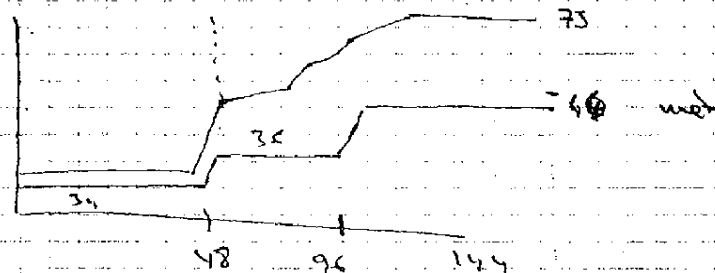
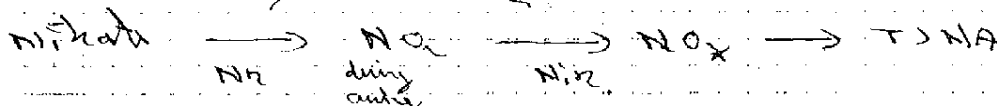
→ 8 TSNA

NNN prevalent in sm

NNK
oriented low

transfer
microb. mediated

green: No or very low TSNA



curve is
curing

14 lbs of NO_x per 1,000 gallons conducted

Direct fire

commercial: 150-200 gallons per

US EPA 14 lbs of NO_x per 1,000
gallons conducted per

Born Type

2 burner

TSNA
ppm

NO_x
lbs/kg \rightarrow eg

elect

Heat-seal

0.4-0.18

250 lbs

direct fire

2

commercial

direct fire

13

2.5-1.15

diff in
air flows

old sm

Treatment

TSNA (ppm)

electric

-

1

lrg

-

5

still TSNA
microbial activity

Electric

with NO_x

7-100

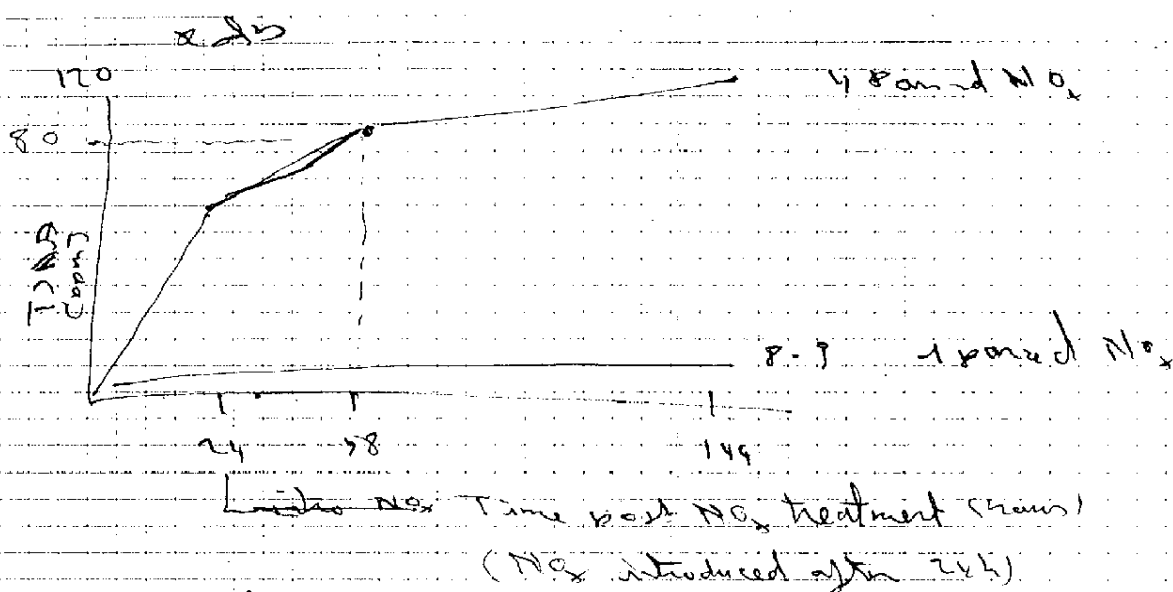
lrg

with NO_x

7-100

2505627763

6 ppm NO_x was added



Commercial

Feed	Barren	Summ	TJNA
shale (wood)	Elms	5	0.3
steel	Heater	27	1.0
lrc	Heater (ruling)	23	0.0
shale & c	Heat	1	5.9
WPC	Direct	43	11.0

Disposal in the
air, and
to growing
in wood

27 bars in East field more typical bars

Commercial bars conversion → 30.8.99
in East field

Energy type	TJNA	Comparison of heat exchange vs direct
Heat exch.	1.3	
Direct fired	7.1	

→ No accumulation upon storage

Next: for consult. lab. exp. on using only add. of NO_x
on with direct Kentucky
Extend conversion of bars

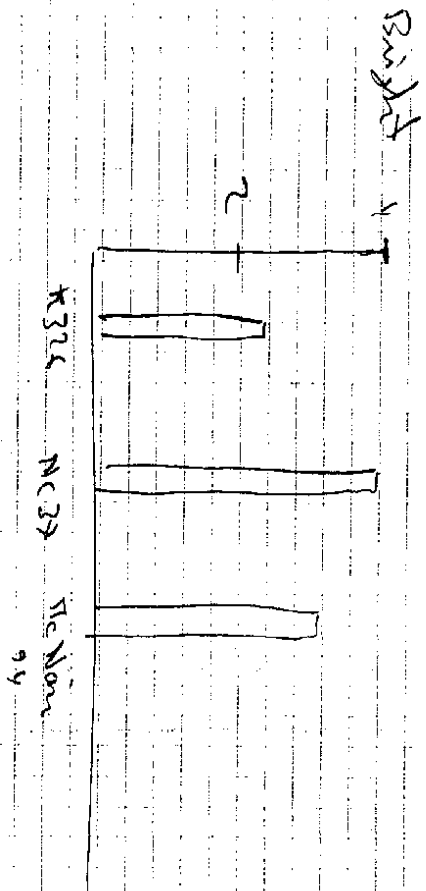
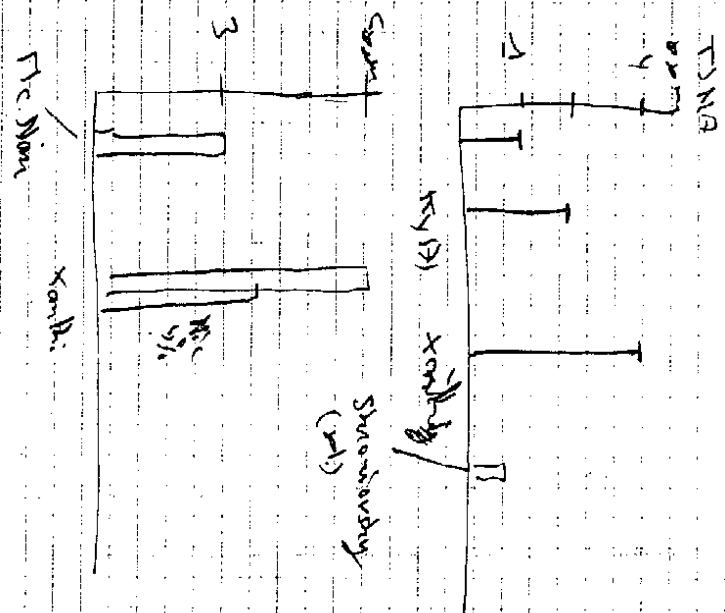
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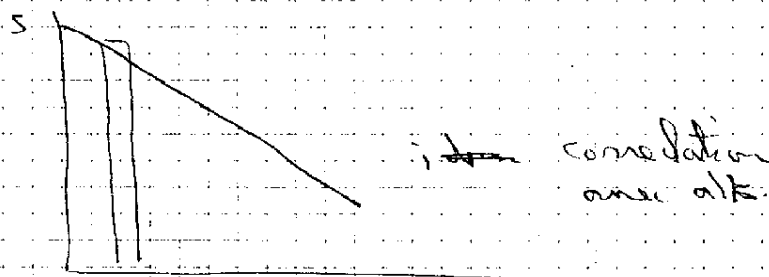
4-5-1

Strategy

Screen to face you. screen on the having a - 2nd notes

NTK growth is ~~very~~ high amounts \Rightarrow saving resources.

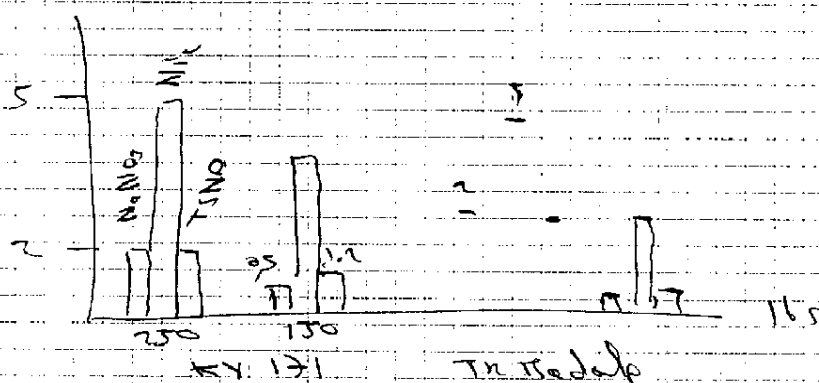




Bu 1 Bu 2 Bu 3

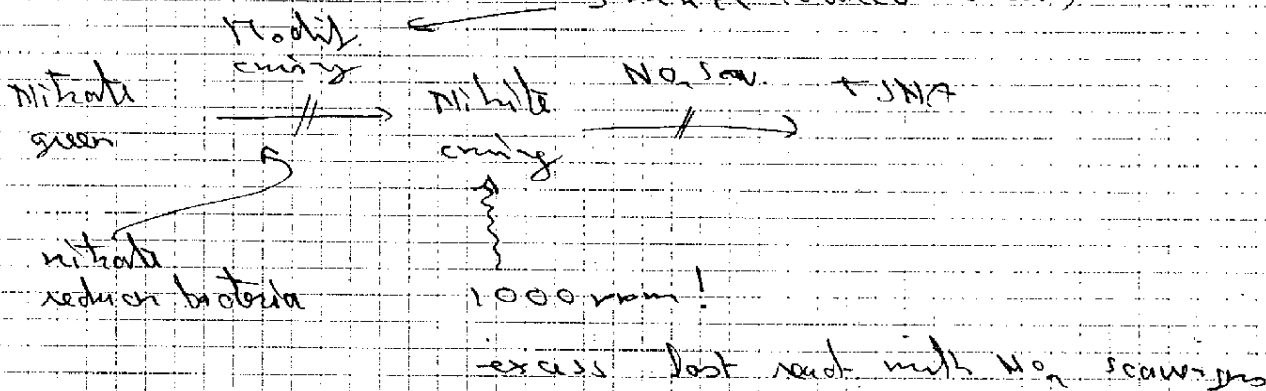
n

Fertilization



Tr Rodap

still tobacco (heat)



Each of inventors

level of alkaloids

level of nitrating agent

low nitrite level

rel. rate of moisture loss

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antioxidants:

- ascorbic acid
- Tocopherol
- cap. acid
- Amino acids
 - cysteine
 - glutathione
- Lipoic

Rate of moisture loss impacted by

- Body
- Location, humid ratio
- Leaf morphology
- Amount & cross of cuticular wax

conducting elements

- TSA depends of seasons (H₂O) being only needed
- Exfoliating products to be increased by beetles
- Lower TSA level by molting, AC procedures

STP

obj: optimize AC \rightarrow \downarrow TMA + retain
quality (easy dry out \Rightarrow no TMA)

start: acrylic card + barly
- effect of rest using during
- new acrylic methods

"North Carolina" \Rightarrow 1c \Rightarrow 11 gauge + more ridge some
rotation

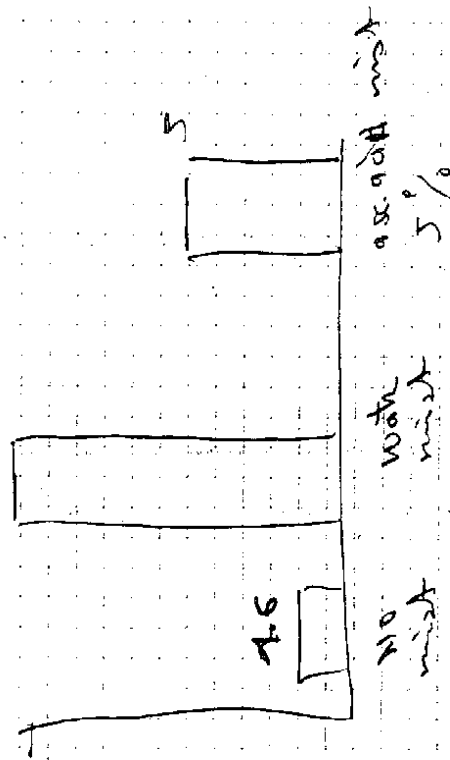
v field structure

91	Nic	Sugar	NaNO ₂	NaNO ₂	+TMA
shed	4.7	4.7	10		1.5
frame	4.2	3.4	10		<0.1
95					
shed	4.4		<10		1.1
Frame	3.2		<10		1.6

cond. shed / frame corr. low TMA level
 Δ Cor also be attributed to climate

Ascorbic Acid

Sample preparation
for



9 Whole stage max

Curing environment:

UV 171 630 1611 N/A

Shed 5 m thick

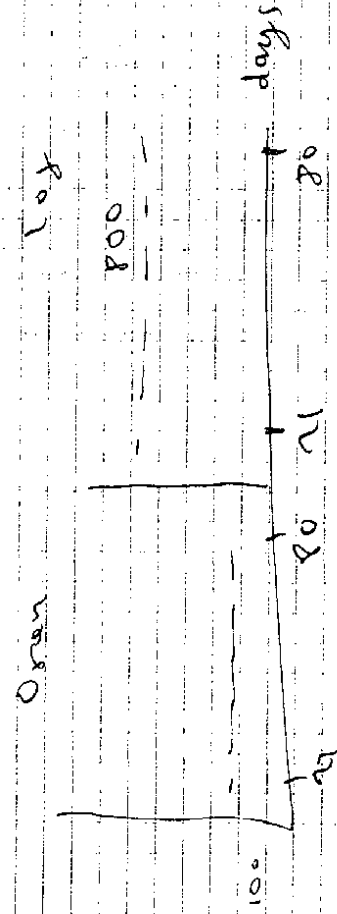
— crowded shed 7-8 m thick

— log barn 7-8 m thick

Treatment: Freezing over shed

35°C on 85°C

log barn ~~sheds~~ high rise

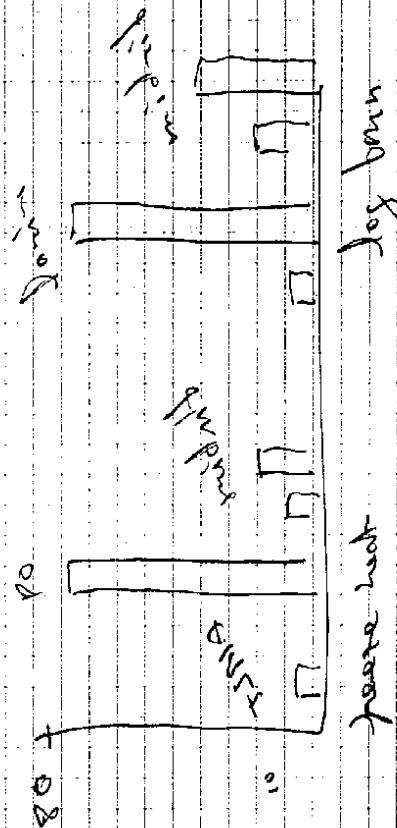


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$\frac{F}{s} = \frac{\text{bold}}{s}$

1 $\frac{\text{shin}}{s} = \frac{\text{Total}}{s}$

Shed C.S. (ground lid) log barn



heat drying, leads to substantial TSNA formation

Week 3

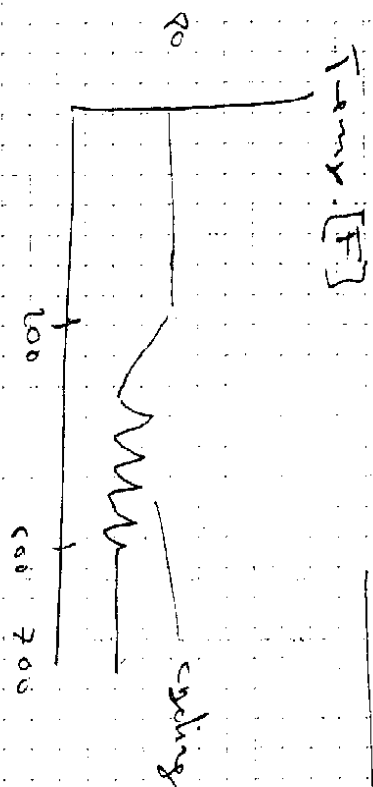
heat before \Rightarrow TSNA formation

Problems:

- New TSNA-safe preservatives
- modified AC curing will inhibit TSNA, avoid decrease of moist content control

control temp & humidity

Controlled air during conditions



ST 9

NNQ1 - bioindicator for NNK

C18 Mx TH Tobacco NNK for

Test - { 13 adults
6 Non smokers
21-55 men + women, no sig. day 1-4 sig.
group A: smokers as
B: " non smoker

Day 1-3 smoking

Day 8-11

clinical measurements

Day 11 switch 95% pure

~~100% pure tobacco~~ 15% NNK

CO, NNK, cot. blood
NNK metabolites
NNK in urine