

BASIC WEIGHT SPECIFICATION

EFFECTIVE DATE: April 1, 1979

COPY

BRAND PARLIAMENT LIGHTS K.S.-4'S

PRODUCT CODE E0042-0-0000

LOCATION STOCKTON STREET

LENGTH 84.4mm

DIMENSIONS: TOBACCO ROD LENGTH 59.4mm CIRCUMFERENCE 25.0mm VOLUME 2954.3136

TIPPING LENGTH 30.0mm CIGARETTE PAPER WIDTH 27.5mm

MOISTURE: 13.25%

Legg/Special Parl.

Blend for Hauni

FILLER: DESCRIPTION Dilution E.T. 9.0% E.S. 5.0%

MAX E.S. 6.75%

ADJUSTMENTS: E.T. 4.4 % DECREASE

E.S. 2.3 % DECREASE

R.L. .4375 % INCREASE

MENTHOL 0 % INCREASE

OTHER FLAVOR 0 % DECREASE/INCREASE

DENSITY: BASE 25.5282 (Gms./cc) ADJUSTED 24.4446 (Gms./cc)

WEIGHTS: FILLER .7221692 (Gms.) 1.5921 (Lbs./1000)

PAPER/PASTE .0372358

ROD WEIGHT .7594050

TIPPING & ADHESIVE .0420000

TOTAL LESS PLUG .8014050

REASON FOR CHANGE: BLEND CHANGES

SUPERSEDES SPECIFICATION DATED: March 8, 1979

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Operations Services

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