

STOCKTON STREET  
MARL. L.S. MEN. F.T.B. -250 (PC)

Effective Date: September 18, 1983

CIGARETTE DESCRIPTIVE FOR MARLBORO L.S. MENTHOL F.T.B.

Length - 79.0mm

Circumference - 24.80mm

Filter - 19mm

Cigarette Rod:

Filler - Marlboro L.S. Menthol

Cuts - 30/Inch

Paper - Sch. 137-1/Ec.878/DeM.137-1; 27.5mm x 6500M; P.M. Material Code 10-131-A

Print Die - Marlboro

Ink - Marlboro Green #22602 (Mark 8); P.M. Material Code 60-908-A

Marlboro Green #83280 (Mark 9); P.M. Material Code 60-946-A

Circumference - 24.80mm

Length - 60.0mm

Cigarette:

Tipping - 46mm x 3000m Cork; P.M. Material Code 12-416-A

Tipping Adhesive - Ajax 563-6; P.M. Material Code 61-001-A  
Ajax 563-8; P.M. Material Code 61-002-A

OR Q.A. APPROVED EQUAL

Pack Moisture - 13.25%

Total R.T.D. - 4.70 inches of water -Undiluted

Plug R.T.D. - 2.75 inches of water

Dilution Target -  $16\% \pm 5\%$

Glue Roller Drawing - #B-112606 (See Engineering for latest Revision Number)

Patch Size - 5mm x 20mm

Prepared By: K. A. Newman

Approved By: H. Schichten  
Operations Services

2031315824

This supersedes specification dated November 4, 1982.

REASON FOR CHANGE:

1. Cigt. rod length changed from 60.4mm to 60.0mm and circumference changed from 25.0mm to 24.80mm
2. Dilution target changed from  $14\% \pm 5\%$  to  $16\% \pm 5\%$