

THE ASSEMBLY OF VENTILATED CIGARETTES WITH
NON-WRAPPED ACETATE FILTERS ON MOLINS
F.T.A. MACHINERY

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Group Research & Development Centre,
British-American Tobacco Co. Ltd.,
SOUTHAMPTON.

JKM/CAL/9A

19th May, 1978.

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SUMMARY

As part of our investigation of the practical aspects of the manufacture of ventilated cigarettes, we have examined during the last year the use of non-wrapped acetate filter rods. Much of this work was of specific interest to B.A.T (U.K. and E.) Ltd. and was carried out in co-operation with them. Also, it is complementary to work arranged elsewhere in the Group by Production Services.

Our tests were confined to Molins machinery and we list operating conditions with which we believe a longer term production trial could be set up with fair confidence of success. Further, we indicate degrees of ventilation obtainable with various tipping materials used in combination with non-wrapped acetate filters.

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