

LOUISVILLE  
B & H MULTIFILTER REGULAR K.S. S.P.  
PRODUCT CODE-0390

EFFECTIVE DATE: 10/01/84

CIGARETTE SPECIFICATION

COPY

CIGARETTE DESCRIPTIVE

CIGARETTE LENGTH	:	84.0	MM
CIGARETTE CIRCUMFERENCE	:	25.00	MM
FILTER LENGTH	:	25.0	MM
TIPPING LENGTH	:	30.000	MM
PACK MOISTURE	:	12.60	X W/W
TOTAL R.T.D.	:	3.90	IN. H2O
DILUTION TARGET	:	25.0 +/- 5.0	X

TIPPING PAPER	:	60MM X 2700M WHT SGL/GRAY BAND PREPRT	12-241-C LASER PERF.
U & R W/	:	60MM X 2700M WHT SGL W/GRAY BAND PPT	12-241-D LASER PERF.

TIPPING ADHESIVE	:	BULK: AJAX 563-6	61-001-A
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GLUE ROLLER DRAWING NO. (SEE ENGINEERING FOR LATEST REVISION NUMBER):  
MAX. 80/S/3 : B-91676

GLUE PATCH SIZE	:	9.0 X 20.0	MM
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CIGARETTE ROD DESCRIPTIVE

FILLER DESCRIPTION	:	B & H MULTIFILTER REGULAR
FILLER CUTTING SIZE	:	30 CUTS PER INCH
ROD LENGTH	:	59.0 MM
ROD CIRCUMFERENCE	:	25.00 MM
ROD R.T.D.	:	IN. H2O

CIGARETTE PAPER	:	27.5MM X 6500M KC/DEM 110-6/EC 751	10-123-A
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INK	:		
MARK 8	:	MARLBORO BLACK #22493 (MARK 8)	60-920-A
MARK 9/9-5	:	MARLBORO BLACK #37077 (MARK 9/9-5)	60-915-A

PRINT DIE	:	MACHINE NUMBER
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COMMENTS	:	PLUG RTD - 3.10 INCHES OF WATER - INNER: 2.10" UNDILUTED
	:	OUTER: 1.00" UNDILUTED

REASON FOR CHANGE	:	TIPPING PAPER CHANGED FROM 12-241-C TO 12-241-D ON A USE UP AND REPLACE BASIS. OK TO MIX. NO WEIGHT CHANGE.
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PREPARED BY: S. H. HAYWOOD  
APPROVED BY: *S. H. Haywood*  
OPERATIONS SERVICES

DATE: 9/25/84  
PREVIOUS: 8/6/84