

BASIC WEIGHT SPECIFICATION

MANUFACTURING CENTER
BOND STREET FULL FLAVOR KS REGULAR SP
BRAND CODE-7950 (STD)

EFFECTIVE DATE: 11/09/92
STANDARD PRODUCTION

PHYSICAL MEASUREMENTS

TOBACCO ROD LENGTH	:	63.0	MM
TIPPING LENGTH	:	25.000	MM
CIGARETTE PAPER WIDTH	:	27.00	MM
CIRCUMFERENCE	:	24.80	MM
CALCULATED VOLUME	:	3,083.4297	CUBIC MM
CALCULATED DENSITY	:	23.3595	CGMS/CC

MOISTURE

PACK O. V.	:	12.80	% W/W
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TARGET WEIGHTS

FILLER WEIGHT	:	.7202738	GRAMS	AT 1.0% STEM EXTRACT RATE
CALCULATED WEIGHT:		1.5879	LBS. /1000	
PAPER AND ADHESIVE	:	.0437682	GRAMS	
ROD WEIGHT	:	.7640420	GRAMS	
TIPPING AND ADHESIVE	:	.0317279	GRAMS	
TOTAL LESS PLUG	:	.7957699	GRAMS	

REASON FOR CHANGE : CIGT PAPER SLIT WIDTH CHANGED TO 27.25MM(10-40¹/₄-A)
: U/R W/27.00MM (10-37¹/₄-A). TARGET WEIGHTS ADJUSTED
: TO REFLECT CIGT PAPER SLIT WIDTH CHANGE. OK TO
: MIX FINISHED CIGTS.

PREPARED BY : ALLYSON M. MILBURN
PREPARATION DATE : 11/06/92

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APPROVED BY:

E. Roberts

SUPERCEDES SPECIFICATION DATED: 9/28/92