

[ ] S.I.T. MEETING ANNOUNCEMENT  
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F4I

CSB

MST

RPL

R+R

DATE: 10/30/90 TIME: 1200-1500 HRS PLACE: Prod. Conf. Rm.

Distribution/  
Attendees:

W. H. Bailey	G. L. McConnell
D. L. Barfield	C. U. Spellmeyer-Rec
D. A. Clark	D. L. Westra
W. G. Estes	<del>J. R. Young-Abs</del>
A. O. Hayes	

cc: D. C. Ganoë  
K. E. Hayes  
C. S. Martin  
R. P. McCarthy  
J. E. Narron  
A. D. Tudor  
J. M. Whitman

MEETING AGENDA:

1. Ammonia Team Presentation
2. Proposed Changes
3. Proposed Addition to C&I Plan
4. Miscellaneous: - Spotswood Visit - DAC  
- Line III OV Rejects Team - AOH

NEXT MEETING:

DATE: 11/06/90 TIME: 1200-1300 HRS PLACE: Prod. Conf. Rm.

MEETING AGENDA:

1. Line I Batch Size - Measures of Effectiveness
2. Line III Evap. Limits - Measures of Effectiveness
3. Line I Combined Evap. Solubles Parameters - Proposal
4. C&I Proposal - DAC

gn/a:al.sit(jrl)

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## I. Ammonia Team Presentation

- Reference Handout for evidence of problem and team recommendations.

Team made a fine presentation.  
SIT discussed recommendations and agreed on assignments as per attachment II

G. Hill - is in contact Bermuda Hundred (Newman) to have testing done on influent from Bermuda Hundred.

See. KG Braun if copy of presentation is needed.

## II. Proposed Changes

- #22-0021 - Change Std Value #9 Slice Setting from 10 to 9  
SIT Approved Proposal as it stands.
- #80-0022 - Add Consistency Transmitter Difference Chart to  
SIT Approved
- #21-0022 - Change initial Dilution to 430 Gals with Broke /  
580 Gals without Broke.  
SIT Approved, Retroactive to 10/28/90
- #80-0021 - Change L3 Pulper Sol's centerline from 8.03 to 8.6  
with no change to std deviation  
- SIT Approved, B. Esteo to present measures  
of effectiveness on Dec 4th.

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III. Proposed Addition to C+I Plan - Re Stock Chest Agitation  
- SIT modified Problem statement and Objective  
Objective is aimed at agitating inconsistencies up to 7%.

- After sufficient discussion SIT agreed that we should use PDCA approach in resolving this problem.

Team membership will be:

S. Shakeri - T. Leader

J. Sharkey

Richmond Electrical + Mechanical Engineers  
External Agitation Consultant

Team to begin "Plan" in January 1991 due to lack of available Engineering resources.

#### IV. Miscellaneous

A. Spotswood Visit - D. Clark

- Sheet doesn't appear as consistent as ours.
- Trouble getting size absorbed into sheet.
- Running on 280
- Thrashing ext. dryer
- S.D. of 1.5 % OV
- No curling in Hauri -
- They was Blanking?

B. Line II OV Rejects Team

- Team has investigated many potential causes. Many process changes have been made. Were not sure which are contributing to positive results seen to date. Team isn't ready to go out of business yet.

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B. continued  
Issue of level box, prior to refinery, was  
discussed. Opposition to the proposal was raised.  
(Reference Rachel report) AD says to discuss  
the w/ A. Parvish?

C. Lab Services Q4 - Training Resumes This Week.  
Intro. sessions being held for           ?

D. Get C + I changes to D Western if  
you have not already done so. —

### Next Agenda

1. Line I - Batch Size - measures of Effectiveness
2. Line III - Evap. Limits - measures of Effectiveness
3. Line I - Combined Evap. Solis Parameter Proposal
4. C + I Proposal - D. Clark

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