

Effective Date:

April 1, 1977

RICHMOND SPECIFICATIONS FOR MARLBORO KING SIZE

Lenth - 84.4mm

Circumference - 25.0mm

Filter - 21.0mm

Cigarette Rod:

Filler - Basic Marlboro Formula

Cuts - 30/Inch

Paper - Schweitzer 137-1; 27.5mm Wide; P. M. Material Code - 10-130-B
or De Mauduit 137-1; 27.5mm Wide; P. M. Material Code - 10-144-A

Print Die - Marlboro

Ink - J. M. Fry Type 1-376, Mark VIII
J. M. Fry Type 37077, Mark IX

Circumference - 25.0mm

Length - 63.4mm

Cigarette:

Tipping - 50mm x 3500m Cork 7236; P. M. Material Code - 12-110-A

Tipping Adhesive - Fuller G-3912 - Manufacturing Center
Fuller G-3926 - Stockton Street

Rod Moisture - Summer 12.50%, Winter 12.75%

Total R.T.D. - 4.70 inches of water

Plug R.T.D. - 2.90 inches of water

Prepared By: Operations Services

Approved By: [Signature]
Operations Services

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This supersedes specification dated September 15, 1977. Reason for change:
Paper changed from 156 and 756 to 137-1.

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