

STOCKTON STREET

MARL. LIGHTS K.S. REG. S.P. - 660(PC)

Effective Date - October 31, 1983

MARL. LIGHTS K.S. REG. 4's - 662(PC)

CIGARETTE DESCRIPTIVE FOR MARLBORO LIGHTS K.S. REGULAR S.P./4'S

Length - 84.0mm

Circumference - 24.8mm

Filter Length - 27.0mm

Cigarette Rod:

Filler - Marlboro Lights K.S.

Cuts - 30/inch

Paper - KC 137-1/Ecusta 878/DeM.137-1; 27.25mm x 6500M; P.M. Material Code 10-135-A

Print Die - Machine Number

Ink - Marlboro Black #1-376; Mark 8; P.M. Material Code 60-906-A OR Q.A. APPROVED
Marlboro Black #37077; Mark 9; P.M. Material Code 60-915-A EQUAL

Circumference - 24.8mm

Length - 57.0mm

Cigarette:

Tipping - 62mm x 3200M White Marlboro TGL; P.M. Material Code 12-827-A

Tipping Adhesive - Findley 344-384; P.M. Material Code 62-920-A OR Q.A. APPROVED
EQUAL

Pack Moisture - 12.50% (20's); 13.10% (4's)

Total R.T.D. - 5.20 inches of water

Plug R.T.D. - 3.90 inches of water

Dilution Target - 20% \pm 5%

Glue Roller Drawing - #B-78097 - See Engineering for latest Revision Number

Patch Size - 9mm x 20mm

Prepared by: K. A. Newman

Approved by:


Operation Services

/kgb

This supersedes specification dated September 26, 1983. Reason for change:

- 1) Circumference reduced from 25.0mm to 24.8mm.
- 2) Cigt. paper changed from Sch. 137-1/DeMauduit Ref. 137-1/Ecusta 878; 27.5mm x 6500M; P.M. Material Code 10-131-A to KC 137-1/Ec. 878/DeM. 137-1; 27.25mm x 6500M; P.M. Material Code 10-135-A.
- 3) Tipping changed from 62mm x 3200M White Marlboro TGL; P.M. Material Code 12-711-A to 62mm x 3200M White Marlboro TGL; P.M. Material Code 12-827-A.

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