

August 29, 1966

SPECIFICATIONS FOR SARATOGA

Length - 84 mm.

Circumference - 25.0 mm.

Filter - 20mm. - Dual 10 and 10 - Charcoal Paper and Acetate.

Cigarette Rod:

Filler - Basic Marlboro Formula as of 12-15-65.

Cuts - 30/inch

Paper - Schweitzer Type 156; Ecusta Type 556; 27½mm. wide.

Print Die - Saratoga

Ink - J.M. FRY TYPE 1-376 DATE 2-12-65 (BLACK)

Circumference - 25.0 mm.

Length - 64 mm.

Cigarette:

Tipping - 48mm. Cork #7236 Hermetite

Tipping Adhesive - Southern Adh. #335-549 or equivalent.

Rod Moisture - 12.75%

Total R.T.D. - 4.3 inches of water

Plug R.T.D. - 1.9 inches of water

Outer Plug - 0.5 inches of water

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