

BASIC WEIGHT SPECIFICATION

CABARRUS COUNTY
PHILIP MORRIS ONE 83MM REGULAR FTB - TIOJ TAR/NICOTINE
BRAND CODE-07500 (JPN)

EFFECTIVE DATE: 09/23/94
Japan

PHYSICAL PARAMETERS

TOBACCO ROD LENGTH	:	56.0	MM
TIPPING LENGTH	:	32.000	MM
CIGARETTE PAPER WIDTH	:	27.00	MM
CIRCUMFERENCE	:	24.80	MM
CALCULATED VOLUME	:	2,740.8264	CUBIC MM
CALCULATED DENSITY	:	18.1915	CGMS/CC

TARGETS

PACK O. V.	:	12.00	% W/W
LOOSE ENDS	:	< 0.500	GMS/50
FIRMNESS	:	3.00	MM

FILLER WEIGHT	:	.4985974	GRAMS
CALCULATED WEIGHT:		1.0992	LBS. / 1000
PAPER AND ADHESIVE	:	.0431387	GRAMS
ROD WEIGHT	:	.5417361	GRAMS
TIPPING AND ADHESIVE	:	.0415621	GRAMS
TOTAL LESS PLUG	:	.5832982	GRAMS

REASON FOR CHANGE : SPECIFICATION UPDATED TO INCLUDE FIRMNESS AND
: LOOSE ENDS TARGETS. NO OTHER CHANGES.

PREPARED BY : ALLYSON M. MILBURN
PREPARATION DATE : 9/23/94

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APPROVED BY:

Janice M. Basic

SUPERCEDES SPECIFICATION DATED: 9/19/94

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